

MAK 6M20 CRANKSHAFT

6M20 Standard Crankshaft, MPI Tested, Hardness and Trueness within Limit.

MARKING

34072 221
6916
34crNi Mo6v
86026
GL 1517
LLOYDS
BER500241
51981B
653009

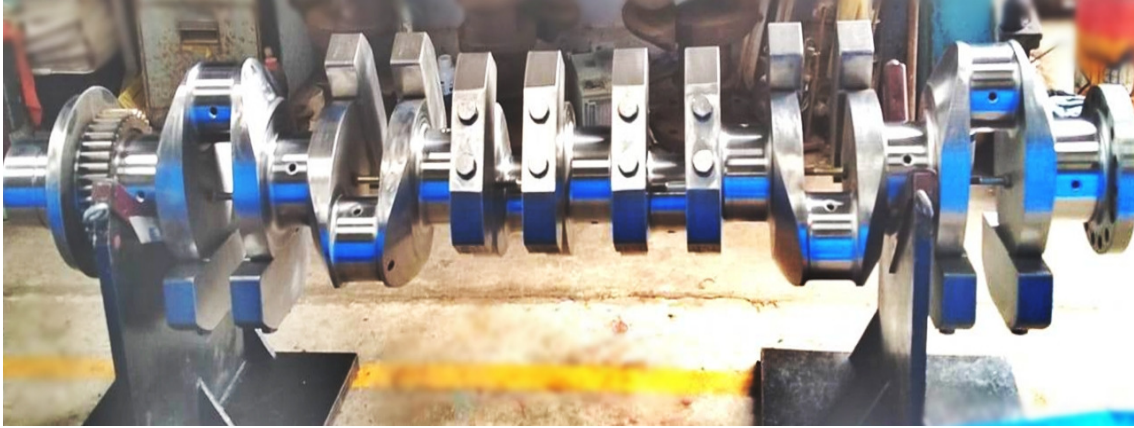
EURO MARINE SERVICES		EURO MARINE SERVICES																							
SERVICES		CRANKSHAFT REPORT																							
PLANT:				CLIENT:				DATE: 02/07/2020																	
ENGINE : MAK				ENGINE TYPE: 6M20				ENGINE NO. 30098				LOCATION: BHAVNAGAR													
<p>BEFORE/AFTER GRINDING No. 1 unit taken from free/flywheel end side ALL READINGS ARE IN MM AND 1/100MM CRANKPIN JOURNAL READINGS IN MM : ORIGINAL DIA : ϕ.00 MM(1/100MM) 152mm</p>																									
JOURNAL NO.	1		2		3		4		5		6		7		8		9		10						
T & B	F	R	F	R	F	R	F	R	F	R	F	R	F	R	F	R	F	R	F	R					
P & S	-1	-2	-1	0	-3	-4	-2	-2	0	-1	0	0													
P & S	-2	-4	0	0	-3	-3	-1	0	-1	-2	0	0													
REMARK																									
Magnaflex test result : Cracks visible <input type="checkbox"/>				Cracks found on journal no. <input type="checkbox"/>				Marking :																	
Hardness test Values : Brinell <input type="checkbox"/>				Rockwell <input type="checkbox"/>				Normal <input type="checkbox"/>				High <input type="checkbox"/>				LOW <input type="checkbox"/>				34072 221 BER500241 LLOYDS 6916 51981B BER500243 34 cr NIMO6v 653009 52657B 86026 CO3 09GTL 95 GL 1517 WKW 6916 LLOYDS 1.13.7 25.10.00.11.5					
<p>MAIN JOURNAL READINGS IN MM : ORIGINAL DIA : ϕ.00MM(1/100MM) 180mm</p>																									
JOURNAL NO.	THRUST		1		2		3		4		5		6		7		8		9						
T & B	F	R	F	R	F	R	F	R	F	R	F	R	F	R	F	R	F	R	F	R					
P & S	-2	-1	-2	-1	-1	-2	-2	-2	-1	-2	-1	-2	-2	-1											
P & S	-1	-1	-1	-1	-2	-2	-2	-2	-2	-2	-2	-2	-2	-2											
REMARK																									
Magnaflex test result : Cracks visible <input type="checkbox"/>				Cracks found on journal no. <input type="checkbox"/>				Marking :																	
Hardness test Values : Brinell <input type="checkbox"/>				Rockwell <input type="checkbox"/>				Normal <input type="checkbox"/>				High <input type="checkbox"/>				LOW <input type="checkbox"/>									
<p>OUT OF TRUE RUN ON MAIN JOURNAL: ORIGINAL DIA : ϕ.00MM</p>																									
BEFORE	1	2	3	4	5	6	7	8	9	10	Coupling face throw 1/100mm Flywheel eng T= S= P= B=														
AFTER																									
Original Thrust collar width : ----				Remark :				Inspected by Name & Signature :																	
Present Thrust collar width : ----																									

EURO MARINE SERVICES

OFFICE:
307, MADHAV HILL, WAGHAWADI ROAD,
BHAVNAGAR, GUJARAT - INDIA 364 001.
PHONE : +91-278-2421754
e-mail: info@euroshipspares.com / euroshipspares@gmail.com
url : www.euroshipspares.com



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Thanks and Regards,
Mr.SANTOSH SHINDE
+91 9825205453

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